

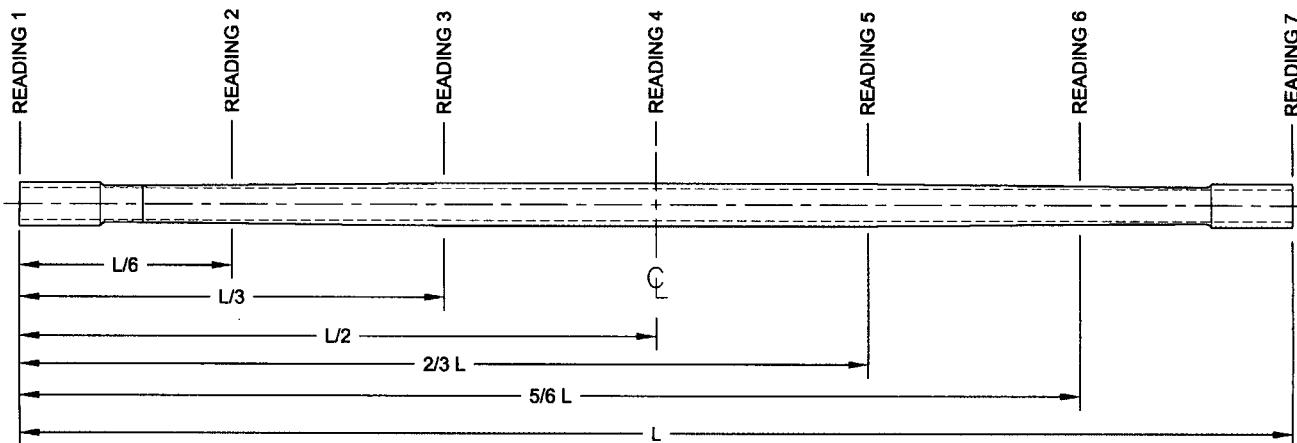
DART AEROSPACE LTD	Work Order:	
Description: Crosstube Assembly (205/212 High Aft)	Part Number:	D212-664-241
Inspection Dwg: D212-664-241 Rev: E		Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	0.200	+/-0.010				
	R0.063	+/-0.010				
	2.990	+0.005/-0.000				
	5.237	+/-0.030				
	2.600	+0.005/-0.000				
	2.686	+0.005/-0.000				
	2.770	+0.005/-0.000				
	2.854	+0.005/-0.000				
	2.938	+0.005/-0.000				
	3.021	+0.005/-0.000				
	3.133	+0.005/-0.000				
	3.179	+0.005/-0.000				
SIDE B	0.200	+/-0.010				
	R0.063	+/-0.010				
	2.990	+0.005/-0.000				
	5.237	+/-0.030				
	2.600	+0.005/-0.000				
	2.686	+0.005/-0.000				
	2.770	+0.005/-0.000				
	2.854	+0.005/-0.000				
	2.938	+0.005/-0.000				
	3.021	+0.005/-0.000				
	3.133	+0.005/-0.000				
	3.179	+0.005/-0.000				
	124.362	+/-0.020				

DART AEROSPACE LTD	Work Order:	
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WALL THICKNESS MEASUREMENT



Location	WALL THICKNESS MEASUREMENT (IN)				Deviation Δw (max-min)	TOLERANCE
	w1	w2	w3	w4		
READING 1 L= 0"						
READING 2 L=						
READING 3 L=						
READING 4 L=						0.062"
READING 5 L=						
READING 6 L=						
READING 7 L=						

Calibration Result

Actual Block Thickness: _____

Sitescan 250 Measured Thickness: _____

Measured by:		Audited by:		Preliminary Approval:	
Date:		Date:		Date:	

Rev	Date	Change	Revised by	Approved
A	05.04.27	New Issue (P/O D412-664-201)	KJ/JLM	
B	06.03.09	Tolerance for 5.237 was +/-0.001	KJ/JLM	
C	07.05.08	Dwg Rev. updated	KJ/JLM	
D	10.08.03	Dimension 124.362 was 124.36	KJ	
E	12.06.04	Wall thickness form added	KJ	
F	15.03.03	Dwg Rev updated	KJ	